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Dark Cutting Oil

Peco Catalog#	UPC	Size	Case Quantity
30204	705591 30204 4	Quart	12
30205	705591 30205 1	Gallon	6

Dark cutting oil is a multi-purpose machining and grinding oil for ferrous metals. It has a balanced combination of additives and oil that offers excellent tool life and surface finishes on a wide variety of steels and stainless steels. The excellent lubricity and extreme pressure characteristics help cool the tools and work piece.

This product is recommended for threading and tapping machines, automatic screw machines, CNC operations and most other shop operations where a dark colored active sulfur cutting oil is required.

Viscosity, SUS @ 100 Degrees F	140 Min.
Flash Point, F	320 Min.
Total Sulfur	5.0
Active Sulfur	3.2
Chorine	1.0